

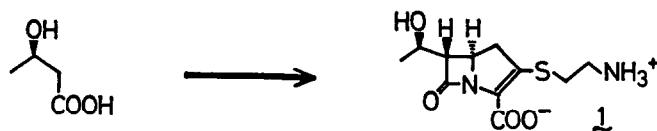
STEREOCONTROLLED SYNTHESIS OF (+)-THIENAMYCIN FROM 3(R)-HYDROXYBUTYRIC ACID<sup>1</sup>

Takamasa Iimori and Masakatsu Shibasaki\*

Sagami Chemical Research Center, Nishi-Ohnuma, Sagami-hara, Kanagawa 229, Japan

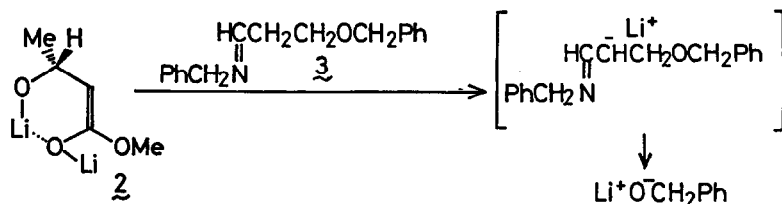
**Summary:** The vinyloxyborane(5), prepared from (+)-*S*-phenyl-3(*R*)-butanethioate, 9-*BBN* triflate and diisopropylethylamine, reacted with *N*-(3-benzyloxypropylidene)benzylamine to give the β-benzylamino thiol ester(6) in a moderate yield, which was efficiently converted to the optically pure thienamycin intermediate(10).

Thienamycin (1) has stimulated enormous activity in the area of β-lactam synthesis; this has resulted in the elegant synthesis of (+)-1 from L-aspartic acid,<sup>2</sup> dimethyl β-amino-glutarate,<sup>3</sup> penicillin,<sup>4</sup> D-allothreonine,<sup>5</sup> L-threonine,<sup>5</sup> diethyl 1,3-acetonedicarboxylate<sup>6</sup> and (±)-4-acetoxazetidin-2-one.<sup>7</sup> Nevertheless, retrosynthetic analysis of thienamycin (1) still suggests that if the efficient conversion of 3(*R*)-hydroxybutyric acid to (+)-thienamycin (1) is achieved, it could provide the most efficient synthetic route to (+)-thienamycin (1) and related β-lactam antibiotics. 3(*R*)-Hydroxybutyric acid is readily available and inexpensive material because it can be produced *via* microbial β-hydroxylation of *n*-butyric acid.<sup>8</sup> Success of this approach requires development of the methodology for the highly stereoselective aldol-type reaction of an ester enolate with an enolizable imine.



Recently Georg has reported a stereoselective synthesis of *trans* 3(*S*<sup>\*</sup>)-(1-hydroxyethyl)-1,4-diphenyl-2-azetidinone from 3-hydroxybutyric acid.<sup>9</sup> Also Hart and his coworkers have published a stereoselective but wrong synthesis of the thienamycin intermediate from 3-hydroxybutyric acid.<sup>10</sup> In both the syntheses the nonenolizable imines have been utilized. These reports prompt us to disclose our initial results on a stereocontrolled synthesis of (+)-thienamycin (1) from 3(*R*)-hydroxybutyric acid using the enolizable imine, which has been achieved for the first time.

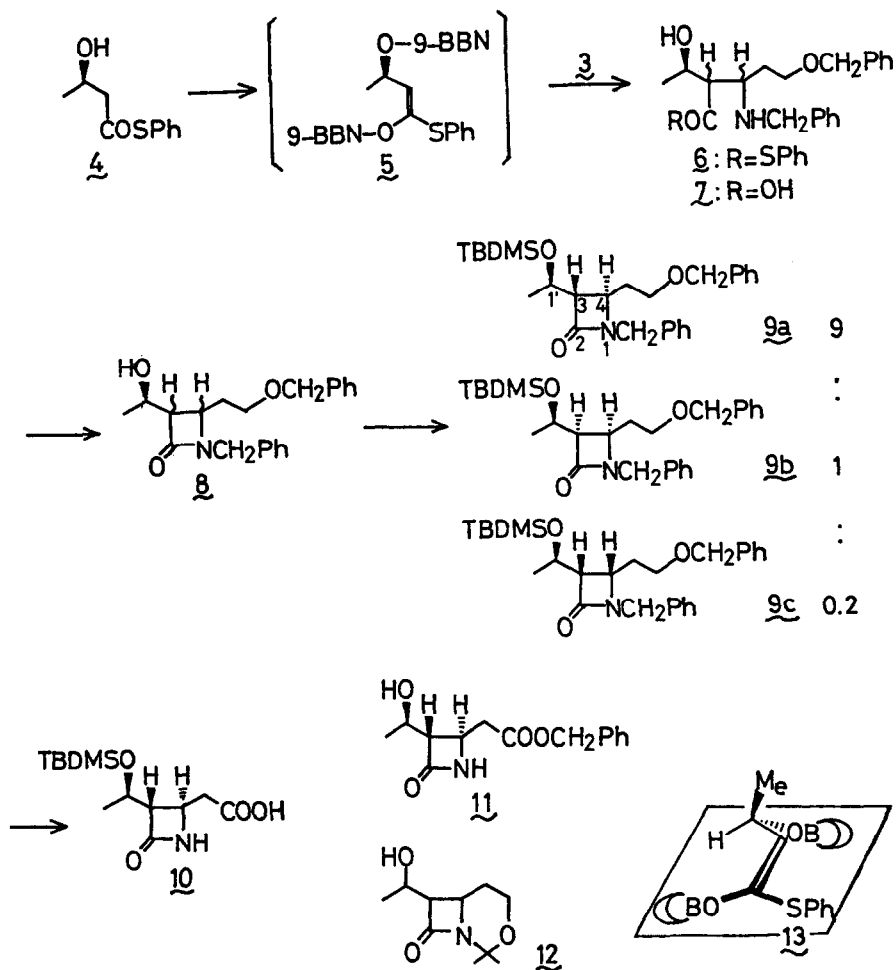
In order to construct the thienamycin intermediate (10), the condensation of methyl 3(*R*)-hydroxybutyrate with the appropriately functionalized imine (3) was attempted under various reaction conditions. However, none of the desired product was formed in any case, probably because of the proton removal from the enolizable imine (3) bearing α-hydrogens adjacent to the imine functionality. In fact, benzyl alcohol was detected in the crude reaction mixture.



After several unsuccessful attempts, this difficulty in the aldol-type condensation was found to be overcome by the use of the vinyloxyborane instead of **2**. Methyl 3(*R*)-hydroxybutyrate was first converted to *S*-phenyl-3(*R*)-butanethioate (**4**),<sup>11</sup>  $[\alpha]_D^{20} -42.25^\circ$  (c 1.42,  $\text{CHCl}_3$ ), in four steps (ca. 70% overall yield) [i.  $^t\text{BuMe}_2\text{SiCl}$ -imidazole in DMF, ii. KOH in aqueous MeOH, iii. thiophenol-DCC in  $\text{CH}_2\text{Cl}_2$ , iv. AcOH-H<sub>2</sub>O-THF (3:1:1)].<sup>12</sup> The aldol-type condensation of the vinyloxyborane (**5**) with the enolizable imine (**3**) was carried out as described below. After treatment of *S*-phenyl-3(*R*)-butanethioate (**4**) (0.25 M dry  $\text{CH}_2\text{Cl}_2$  solution) with 9-BBN triflate (1.05 equiv) and diisopropylethylamine (1.1 equiv) at  $-70^\circ\text{C}$  for 0.5 hr, the reaction mixture was gradually warmed up to  $-35^\circ\text{C}$  over 15 min, followed by being stirred at  $-20^\circ\text{C}$  ~  $-35^\circ\text{C}$  for 1 hr. To a methylene chloride solution of the vinyloxyborane (**5**) thus generated was added the imine (**3**) (1.2 equiv; 0.25 M dry  $\text{CH}_2\text{Cl}_2$  solution) at the same temperature. The reaction mixture was gradually warmed up to  $5^\circ\text{C}$  over 1.5 hr, and then stirred at room temperature for an additional 1.5 hr. Finally, the reaction was quenched by the addition of pH 7 phosphate buffer (5 ml/mmol), methanol (5 ml/mmol) and aqueous 31% H<sub>2</sub>O<sub>2</sub> (2.5 ml/mmol) at  $-25^\circ\text{C}$ , and the whole reaction mixture was stirred at  $5^\circ\text{C}$  for 15 min and at room temperature for 15 min. Under the conditions described above, the desired  $\beta$ -benzylamino thiol ester (**6**)<sup>11</sup> was securely obtained in 36% yield [58% yield based on the recovered starting thiol ester (38% recovery)].<sup>13</sup> Stereochemistry of the newly formed chiral centers was not clear at this stage.

Hydrolysis of the  $\beta$ -benzylamino thiol ester (**6**) (KOH in aqueous THF) afforded the corresponding carboxylic acid (**7**), which was subsequently cyclized to the  $\beta$ -lactam (**8**)<sup>11</sup> using Ohno's method<sup>14</sup> (2,2'-dipyridyl disulfide-triphenylphosphine in  $\text{CH}_3\text{CN}$ , reflux for 3 hr) in 72% overall yield. Protection of hydroxy group as *t*-butyldimethylsilyl ether ( $^t\text{BuMe}_2\text{SiOSO}_2\text{CF}_3/2,6$ -lutidine in  $\text{CH}_2\text{Cl}_2$ )<sup>15</sup> gave the fully protected  $\beta$ -lactam (**9**)<sup>11</sup> in 89% yield. Here three stereoisomers formed were separated by silica gel column chromatography, showing that the desired  $\beta$ -lactam (**9a**), which is convertible to (+)-thienamycin (**1**), was obtained in a stereoselective manner (**9a** : **9b** : **9c** = 9 : 1 : 0.2). Stereochemistry of these isomers were determined by converting to the known bicyclic  $\beta$ -lactam (**12**).<sup>16</sup>

At the beginning of this research, we considered the following stereochemical course. The stereochemistry of **5** should be assigned the (*E*)-vinyloxyborane on the basis of the report by Masamune.<sup>17</sup> The newly formed chiral center (C-3) adjacent to the original one should be controlled by Felkin type transition state (**13**) or chelation controlled transition state like **2**, and the stereochemistry of C-4 should be controlled by tightly coordinated six-membered transition state in the condensation of the enolate with the imine. Thus,  $\beta$ -benzylamino thiol ester leading to the stereoisomer (**9b**) should be obtained in a selective manner, requiring the epimerization at C-3 to obtain the thienamycin intermediate (**10**). We thought that this epimerization could be achieved at the  $\beta$ -lactam cyclization stage.<sup>18</sup> As was expected, the desired stereoisomer (**9a**) was obtained in a highly selective manner. Although much work should be done to clarify the detailed mechanism for this stereochemical outcome, it is noteworthy that the stereoselective synthesis of **9a** from 3(*R*)-hydroxybutyric acid has been achieved for the first time.



The fully protected  $\beta$ -lactam (**9a**),  $[\alpha]_{\text{D}}^{20} -11.34^\circ$  (c 1.64,  $\text{CHCl}_3$ ), was transformed to **10**<sup>11</sup>,  $[\alpha]_{\text{D}}^{20} +16.19^\circ$  (c 1.00,  $\text{CHCl}_3$ ), in two steps [i. Na in  $\text{NH}_3$  (77%), ii.  $\text{CrO}_3$  in pyridine (76%)], which should be a key intermediate for (+)-thienamycin (**1**) according to the report by Merck group.<sup>2,6</sup> In order to confirm the optical purity of **10** thus obtained, **10** was converted to **11**,<sup>11</sup>  $[\alpha]_{\text{D}}^{20} +9.84^\circ$  (c 2.10,  $\text{CHCl}_3$ ), in two steps [i.  $\text{PhCH}_2\text{OH}$ -DCC-DMAP in  $\text{CH}_2\text{Cl}_2$  (80%), ii.  $\text{AcOH}$ - $\text{H}_2\text{O}$ -THF (3:1:1) (89%)], showing that the optical rotation of **11**<sup>19</sup> was identical with that of an authentic material,<sup>20</sup>  $[\alpha]_{\text{D}}^{20} +9.9^\circ$  (c 2.3,  $\text{CHCl}_3$ ).

The synthetic route to (+)-thienamycin (**1**) described in this paper is not completely satisfactory at present regarding the overall yield. However, the first success of the stereoselective synthesis of thienamycin intermediate from 3(*R*)-hydroxybutyric acid will stimulate the synthetic work along this line. Further studies are currently under active investigation.<sup>21</sup>

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#### References and Notes

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- 8) For example, Kanegafuchi Chemical Ind. Co., Ltd. is industrially producing 3(R)-hydroxybutyric acid.
- 9) G.I. Georg, *Tetrahedron Lett.*, **25**, 3779 (1984).
- 10) D.-C. Ha, D.J. Hart, and T.-K. Yang, *J. Am. Chem. Soc.*, **106**, 4819 (1984).
- 11) Satisfactory infrared, pmr and mass spectral data were obtained on all intermediates described herein using chromatographically homogeneous samples.
- 12) It is also possible to prepare S-phenyl-3(R)-butanethioate (4) directly from 3(R)-hydroxybutyric acid by treatment with PhSH and DCC in  $\text{CH}_2\text{Cl}_2$ .
- 13) Although the reason is not clear at present, S-phenyl-3(R)-t-butyldimethylsilyloxybutanethioate afforded none of the condensed product under the reaction conditions described in the text. Furthermore it was also found that the reaction of the vinyloxyborane prepared from S-t-butyl-3(R)-butanethioate and dicyclopentylboron triflate with the imine (3) didn't give the condensed product.
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- 18) Kametani and his coworkers already reported this kind of epimerization in their synthesis of ( $\pm$ )-thienamycin, see: T. Kametani, S.-P. Huang, S. Yokohama, Y. Suzuki, and M. Ihara, *J. Am. Chem. Soc.*, **102**, 2060 (1980).
- 19) The compound (11) has been already converted to thienamycin, see reference 6.
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